ABSTRACT OF THE DISCLOSURE

A thin injection molded article is composed of a composite resin material of organic clay 2 dispersed in a polymer 1. The polymer comprises a blend of polyphenylene oxide and a butadiene-styrene copolymer. The relationship between the maximum flow length L of the composite resin material in the thin injection molded article and the average thickness t of the thin injection molded articles satisfies the inequality: $L/t \geq 70$.